

## Flowcoat ESD BVG (1.5mm)

An antistatic epoxy floor coating that complies with a variety of ESD standards.

Typically used in light to medium duty traffic areas where ESD standards are required.



### Antistatic:

Meets ANSI/ESD S2020, EN IEC 61340-5-1 and ASTM F150 conductive requirements.



### Low Odour:

Solvent free and low odour during and after application.



### High Chemical Resistance:

Protects against a majority of acids used in manufacturing processes.



### Hard-Wearing:

Hard-wearing & abrasion resistant suitable for light to medium traffic.

## Technical Profile

### FIRE RESISTANCE

EN 13501-1	B <sub>fl</sub> - s1
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### SLIP RESISTANCE

Method described in AS4586-2013	P1
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### TEMPERATURE RESISTANCE

Softens over 60°C

### WATER PERMEABILITY

Karsten Test	Nil (Impermeable)
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### ABRASION RESISTANCE

Taber Abrader 1 kg load using CS17 wheels	80mg loss per 1000 cycles
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### COMPRESSIVE STRENGTH

EN 13892-2	60 N/mm <sup>2</sup>
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### FLEXURAL STRENGTH

EN 13892-2	40 N/mm <sup>2</sup>
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### TENSILE STRENGTH

BS6319	25 N/mm <sup>2</sup>
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### BOND STRENGTH

ASTM D4541 (Pull-Off Test)	> 1.5MPa*
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### ELECTRICAL RESISTANCE

EN IEC 61340-5-1	< 1 x 10 <sup>9</sup> Ω
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### ELECTRICAL RESISTANCE

ASTM F150	2.5 x 10 <sup>4</sup> – 1.0 x 10 <sup>6</sup> Ω
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### BODY VOLTAGE GENERATION (BVG)

ANSI/ESD S2020	< 100V
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### SPEED OF CURE\*\*\*

	10 °C	20 °C	30 °C
Foot Traffic	36 h	30 h	24 h
Vehicular Traffic	72 h	48 h	36 h
Full Chemical Cure	12 d	7 d	7 d

\*\*Assume concrete or substrate is a minimum of 25 N/mm<sup>2</sup>.

\*\*\*These figures are typical properties achieved in laboratory tests at 20°C and at 50% Relative Humidity.



Light Grey



Steel Grey



Light Green



Dark Green

The applied colours may differ from the examples shown.

For a full colour chart and samples, contact your local Flowcrete office. Due to the incorporation of conductive materials in this product, actual finished floor colour and finish may be affected, this variation may be more evident in lighter colours.

## Substrate Requirements

Concrete or screed substrate should be a minimum of 25 N/mm<sup>2</sup>, free from laitance, dust and other contamination. Substrate should be dry to 75% RH as per ASTM F2170 (AS1884:2012). Slab on ground concrete must have an effective damp proof membrane in place.

## Installation Service

The installation should be carried out by a qualified contractor with a documented quality assurance scheme. For details of our recommended contractors, contact your local Flowcrete office. Detailed application instructions are available upon request.

## Environmental Considerations

The finished system is assessed as non-hazardous to health and the environment. The long service life and seamless surface reduce the need for repairs and maintenance. Environmental and health considerations are controlled during manufacture of the products by Flowcrete staff.

## Aftercare, Cleaning & Maintenance

Clean regularly using a single or double headed rotary scrubber drier in conjunction with a mildly alkaline detergent. Please refer to Flowcrete's Cleaning & Maintenance Guide for further information.

## Warranty

Flowcrete products are guaranteed against defective materials and manufacture and are sold subject to our standard 'Warranty, Terms and Conditions of Sale', copies of which can be obtained on request. Warranty does not cover suitability, fit for purpose or any consequential or related damages. Please review warranty in detail before installing the products.

## Safety Precautions

Wear appropriate Personal Protective Equipment (PPE) including masks, gloves, eye protection and protective clothing during mixing and application. Ensure the working area is well ventilated and follow the appropriate Health and Safety guidelines applicable to the location where the application is undertaken.

## Important

This specification assumes a concrete compressive strength greater than 25 N/mm<sup>2</sup>, application and curing temperatures of 5–35°C, the presence of an effective damp proof membrane below substrate and concrete moisture content less than 75% RH. If moisture content is above 75% RH, please contact Flowcrete Australia.

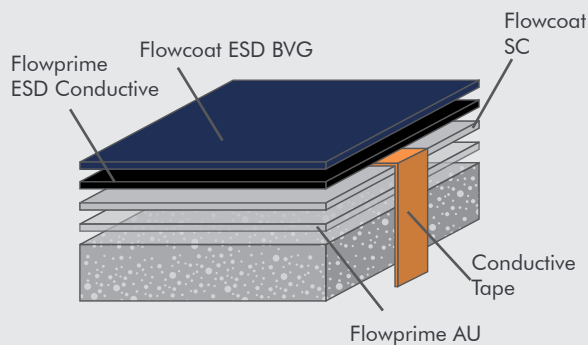
This specification must be read in conjunction with relevant product technical data sheets and the application of all materials is to be strictly in accordance with manufacturer's instructions.

## Model Specification

<b>System</b>	Flowcoat ESD BVG
<b>Finish</b>	Gloss
<b>Thickness</b>	1.5mm
<b>Manufacturer</b>	Tremco CPG Australia Pty Ltd
<b>Contact</b>	+ 61 7 3205 7115

Preparatory work and application in accordance with manufacturer's instructions.

## System Design



## Products Included In This System

<b>Layer 1</b>	Flowprime AU
<b>Layer 2</b>	Flowcoat SC
	Conductive grid of 12mm wide Conductive Tape
<b>Layer 3</b>	Flowprime ESD Conductive
<b>Layer 4</b>	Flowcoat ESD BVG

## Manufacturer Details

<b>Manufacturer</b>	Tremco CPG Australia Pty Ltd
<b>Address</b>	63 Radley Street
<b>Suburb</b>	Virginia
<b>State</b>	QLD
<b>Postcode</b>	4014
<b>Telephone</b>	+61 7 3205 7115
<b>Email</b>	specifications@tremco.com.au

## Outline for Installation

<b>Mechanically Prepare Substrate</b>	
<b>Apply Flowprime AU</b>	@ 0.2kg/m <sup>2</sup>
<b>Apply Flowcoat SC</b>	@ 1.5kg/m <sup>2</sup>
<b>Apply Flowprime AU ESD Conductive</b>	@ 0.08kg/m <sup>2</sup>
<b>Apply Flowcoat ESD BVG</b>	@ 0.4kg/m <sup>2</sup>

## Storage

<b>Time</b>	12 Months in Unopened Packs. If longer than 12 Months consult Flowcrete.
<b>Temperature</b>	Storage temperature between 5°C and 35°C.
<b>Protection</b>	Should be stored inside and protected from frost, weather, moisture, direct sunlight and contamination ingress.

## Material Set-Up

Before commencing work ensure that your material is set-up by separating all components (e.g. Base A, Hardener B, Filler C etc.) to ensure that all material is correct. Check product labels and ensure there are equal amounts of product.

## Site Set-Up

Before commencing work ensure that your site is set-up. Mark the floor according to the specification with masking tape or similar to clearly identify what area (m<sup>2</sup>) each unit will cover. If this is not achieved (greater or less consumption than the specified amount) immediately stop and contact Flowcrete.

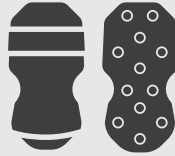
## Application Equipment

The use of correct application equipment is critical as incorrect application tools can result in poor finishing and incorrect material consumption. Always test the application equipment prior to commencing work.

The following equipment is recommended for this application.



10-12mm Nap Roller  
\*Do not use Microfibre



Spike Shoes



Slow Speed Drill with  
Helical Mixer Head



Squeegee

## Surface Preparation

Concrete should be finished by steel trowel. Surface preparation is to be completed by totally enclosed light shot blasting (please note this may leave track and blast lines which will not be covered) or diamond grinding to a minimum CSP3 prior to any coating application. For proper methods, refer to ICRI's Technical Guideline No. 03732. All cementitious laitance must be removed to expose a sound substrate and provide a dry, dust free, open textured surface. All hard to reach areas and areas around the perimeter must be prepared using hand held preparation equipment.

## Application Temperature

The recommended material and substrate temperature is 5 - 35°C, but no less than 5°C. The temperature of the substrate should exceed the "dew point" by 3°C during application and hardening.

Temperatures should not fall below 5°C in the 24hrs after application.

## Application / Pot Life

Ready-mixed product should be used within 20 minutes at a temperature of 20°C. At higher temperatures (or if left in bucket) the application time is shorter.

Decant mixed product into smaller quantities if applying small/detailed areas.

## Application of Flowprime AU

The substrate must be surface dry before the application of Flowprime AU.

### 1. Mixing Flowprime AU

Stir Base A to re-disperse any settlement. Decant required amount of Base A into a clean container by weight using digital scales.

Add required amount of Hardener B to the decanted Base A container, and drain thoroughly. Mix with a slow speed drill and helical spinner head for 1 minute, taking care not to entrain air. Add between 2 - 7% Xylene (if required depending on conditions) and mix for a further 30 seconds.

### 2. Application

Immediately after mixing, apply the Flowprime AU by squeegee and/or roller.

## Application of Flowcoat SC

The previous coat must be surface dry before the application of Flowcoat SC. Flowcoat SC must be applied within 24 hours at 20°C following the application of Flowprime AU.

### 1. Mixing

Stir Base A (Universal Resin) to re-disperse any settlement and decant into separate container. Add Universal Hardener W and mix for 60 seconds. Add silica flour as required and mix until uniform. Mix using a slow speed drill and helical spinner, maximum 650rpm.

### 2. Application

Immediately after mixing, apply the Flowcoat SC by pin rake and/or notched and/or flat steel trowel to the required thickness.

Immediately spike roll the surface to assist with levelling and to release any entrained air. If required this process can be repeated after approximately 20 minutes at 20°C. Allow to cure.

## Application of Conductive Tape

A network of 12 mm wide, self-adhesive, conductive copper tape is always recommended in combination with any Flowcrete antistatic flooring system. The copper tape must be applied directly onto the cured Flowcoat SC, maximum 1 metre in from the perimeter of the application.

Further strips of tape should be applied within this area every 3 metres. Special attention should be paid to tape areas passing over expansion or bay joints to ensure permanent electrical continuity. The applied tape should be secure and fully bonded to a confirmed earth point. Conductive tape grid should terminate at Flowcrete Earthing Point, please refer to Flowcrete technical bulletin correct installation details.

## Application of Flowprime ESD Conductive

The previous coat must be surface dry before the application of Flowprime ESD Conductive.

The Flowprime ESD Conductive must be applied within 24 hours at 20°C following the application of Flowcoat SC.

### 1. Mixing Flowprime ESD Conductive

Stir Base A to re-disperse any settlement and decant into a separate container. Add the pigment to the container and mix until uniform.

Add Hardener B to the container, and drain thoroughly. Mix with a slow speed drill and helical spinner head for 1 minute, taking care not to entrain air.

## 2. Application

Immediately after mixing, apply the Flowprime ESD Conductive by roller. It is important that the material is applied to the specified coverage rate, over applying the material can negatively effect the ESD properties. Allow to cure before testing overnight.

## Testing

Before applying the Flowcoat ESD BVG, the Flowprime ESD Conductive must be tested to ensure the correct ESD properties have been achieved. Refer to Flowcrete ESD Testing Information Sheet.

## Application of Flowcoat ESD BVG

The previous coat must be surface dry before the application of Flowcoat ESD BVG. Flowcoat ESD BVG must be applied within 24hours at 20°C following the application of Flowprime ESD Conductive.

## 1. Mixing

Pack components are pre-weighed for optimum performance. We recommend that you do not split or proportion packs, however, if required this must be completed by weight using digital scales.

Stir Base A to re-disperse any settlement. Add Pigment (if supplied separately) and mix until uniform.

Add Hardener B to the Base A container, and drain thoroughly. Mix with a slow speed drill and helical spinner head for 90 seconds, taking care not to entrain air.

## 2. Application

Immediately after mixing, apply the Flowcoat ESD BVG by squeegee and/or roller. Allow to cure.

## Testing

Allow the Flowcoat ESD BVG to cure for 48 hours at 20°C prior to testing. Refer to Flowcrete ESD Testing Information Sheet.

## Cleaning

Tools and equipment can be cleaned with MEK/Acetone/Xylene. Please refer to SDS when using solvents.

## Trafficking

Allow to cure for a minimum of 24 hours at temperatures no less than 20°C before foot traffic and 72 hours before vehicular traffic.

## Note

When printed or saved externally, this document is uncontrolled and therefore may not be the latest version. Any recommendation or suggestion relating to the use of the products made by Tremco CPG Australia Pty Ltd., whether in its technical literature, or in response to a specific enquiry, or otherwise, is based upon data believed to be reliable, however the products and information are intended for use by Customers having requisite skill and know-how in the industry and therefore it is for the Customer to satisfy itself of the suitability of the products for its own particular use and it shall be deemed that the Customer has done so at its sole discretion and risk.

## Additional Notes

1. Maximum overcoat time is 24 hours at 20°C.
2. The product has reached full chemical cure after 7 days at 20°C.
3. The applied colours may differ from the examples shown.
4. Light and vibrant colours may require additional coats to achieve desired results.
5. Flowcrete assumes no responsibility for the application of incorrect colour.

6. It is the applicators responsibility to verify accuracy of colour prior to application. Flowcrete does not bear any responsibility or accept claims for incorrect colour after application of material.
7. It is recommended that top coat colours match base coat colours to achieve desired results.
8. This system is not UV stable and will discolour unless otherwise stated.
9. This system should have no contact with water for 5 days at 20°C or blooming may occur.
10. This system should be installed at 3°C above the dew point.
11. A low temperature/high humidity environment can cause blooming issues.
12. Please ensure application temperature and RH limits are followed.
13. Wind or strong airflow may cause quick curing and drying of the system.
14. Ensure wind or strong airflow is eliminated during application, however adequate safety ventilation should still be followed.
15. Direct heat during application of the system can cause flash curing and potential delamination. Ensure you do not apply this system to substrates with temperatures exceeding 35°C.
16. The specific slip test rating (P0-P5 range) noted in this document is based on the system design, products listed, coverage rates and specific aggregate outlined in this document. This slip test rating can and will change if the standard specification details or installation methods are altered in any way. The specific slip rating (P0-P5 range) noted in this document is based on 96 Rubber slide testing on level non-inclined surfaces. Applicators should refer to methods outlined in AS4586-2013 and SA HB 198:2014